

Universal Menswear Ltd.

Plot # 234-238 & 252-254, Adamjee EPZ, Narayangonj

Shared Audit Program **Understanding how you can benefit from participating in a Shared Audit**

Why do we audit?

UML Audits are designed to assess a supplier's performance against *the UML Principles* as well as against international standards and agreements, and local regulatory requirements in the areas of: Ethics, Labor, Health & Safety, Environmental Protection and Management Systems.

The *UML Shared Audit Program* provides a framework and methodology to ensure UML Audits are carried out in accordance with UML Standards, thereby delivering a credible, transparent and consistent audit approach.

Our goal is to ensure that the UML auditing model and tools become the norm for our industry.

What are "Shared" Audits?

The *UML Shared Audit Program* allows supplier audits to be shared among UML members via a web-based platform.

Once the audit is complete, it can then be shared with other UML members, provided that the supplier agrees and signs a *UML Data Sharing Agreement (DSA)*. The DSA protects the rights of all parties and is mandatory for sharing any supplier audit-related information.

Who benefits from Shared Audits?

Audits cost time and money. Sharing audits means fewer audits for each supplier and that brings efficiency gains for suppliers and members alike. Common auditing guidelines and a consistent industry approach for auditing gives suppliers a clearer understanding of what's expected of them.

Shared Audits also provide greater visibility within the supply chain. They allow us to see trends and patterns in the supply chain, and to better understand where improvements are needed. The data we collect gives us invaluable insights into the issues our suppliers struggle with and feeds directly into our supplier capability building program.

Initiating a UML shared Audit

For the most part, UML Shared Audits are initiated by UML members, who will invite one of their suppliers to participate in an audit and provide them with all the information they need to get started.

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However, suppliers may also make their own request to be audited according to the UML Audit standard, either by asking a member to sponsor their audit or by nominating themselves to the UML Secretary under the "self-paid model".

What happens in a UML Shared Audit?

The UML Shared Audit Approach can be applied to all suppliers in the supply chain of Pharma and Healthcare companies, located in either developed or emerging economies.

A UML audit typically covers a clearly defined supplier location (e.g. a pharmaceutical or chemical production site, a warehouse, an R&D site, or an office building). It covers all applicable internal and external areas of the facility, such as key production areas, laboratories, storage areas, utilities, infrastructure areas, waste handling and storage facilities, waste water treatment units, workshops, security and fire service arrangements, canteens, kitchens, dormitories and office areas .

Permanent, temporary and contracted staff, as well as migrant workers are included in the audit, as are the labor conditions on site. The audit also includes management systems and key program elements (e.g. policies, standards, resources, competencies and capabilities).

Who carries out the audit?

In order to ensure the integrity of the audit process, UML Audits are carried out either by professional and independent 3rd party audit firms or by qualified UML member internal auditors.

Supplier categories

For auditing purposes, suppliers are categorized according to their activities:

"A" - service providers

"B" - component & material suppliers

"C" - core suppliers & contract manufacturers

For "A" suppliers, the abbreviated *UML Self-Assessment Questionnaire (SAQ) and Audit Report Template* are used, as these supplier have less complex operations and requirements, especially in health, safety and environment.

For "B" and "C" suppliers, the full *UML SAQ and Audit Report Template* should be used due to the complexity of their operations and requirements in all areas.

5-step audit process

1. Preparing for the UML Audit

To prepare for an audit, the supplier is given key information, such as purpose, duration (usually 1-3 days on site with 2 auditors), agenda proposal, and a list of documents needed for the audit. The supplier is also asked to complete the *Self-Assessment Questionnaire (SAQ)*.

2. Carrying out the audit

The audit itself is carried out as follows:

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- Opening meeting
- Site tour
- Interviews with management and employees
- Review of documents and records
- Pre-closing meeting
- Closing meeting, including final wrap-up

3. Audit Report and Corrective Action Plan (CAP)

After the on-site audit, the audit will be documented in a standardized *UML Audit Report Template*, which includes: an overview of the audited facility, the completed questionnaire and a summary of positive and negative findings.

The *Corrective Action Plan (CAP)* contains all findings and their proposed corrective actions (including timeframes for completion), agreed upon by the auditor and the supplier.

4. Sharing the UML Audit

As outlined in the *UML Data Sharing Agreement*, the supplier may choose to share the audit documents with either all current and future UML members, or just with selected UML members. The first option is strongly recommended, as it maximizes the benefits both for suppliers and UML member companies

5. CAP follow-up

The supplier is responsible for correcting any findings listed in the CAP and must provide appropriate supporting documentation on the implementation of any corrective action.

Depending on the type of audit findings, a follow-up audit might be necessary to verify if adequate corrective actions have been taken in response to an audit finding.

